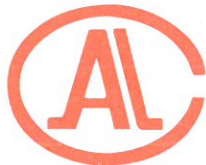




170002280708



(2020)国认监认字(134)号



中国认可
国际互认
检测
TESTING
CNAS L0454

Special Equipment Type Test Report

Report No. WT NET 21-062

Name of product: Guide rail

Model of product: T75-1/B

Applicant: Suzhou Savera Shangwu Elevator Riding Systems Co., Ltd.

Manufacturer: Suzhou Savera Shangwu Elevator Riding Systems Co., Ltd.

Type of inspection: Consignment Inspection



National Elevator Inspection and Testing Center

NOTICE

1. Commission test sample is designated or delivered. NETEC is only responsible for the test items and conclusion of the sample and the applicant is responsible for the authenticity of the sample and relevant technical documents.
2. NETEC conducts commission test according to the test basis and test items appointed by applicant. The test conclusions only indicate whether the sample meets the requirements of the test basis, and does not represent the complete test and judgment of whether the sample fully meets the national, occupation, group or enterprise standards.
3. For the test of the sample in use, due to the wear and tear, building deformation, maintenance and other factors, the test results and conclusion in the report issued by NETEC only indicate the status of the sample at the time of test, it does not represent the status when the sample delivered out of the factory, installed or supervisory inspection.
4. The test report is invalid without the Test Report Specialized Stamp, paging seal, issued date, or signatures of the chief tester (test and report), verification and approval.
5. All contents of the test report issued by NETEC shall be printed out by computer except for the signature of the person in charge. Handwriting or any alteration is invalid, and any partial copy is also invalid.
6. The test report is valid only for the applicant. When the relevant parties come up controversy, the report should not be used as product quality inspection or arbitration report.
7. Different opinions about the test report should be reported to NETEC within 15 workdays from the date of receiving the test report.
8. Paper version of the test report issued by NETEC in duplicate, NETEC files one, applicant keeps the other one.
9. It should be subject to the Chinese version, while the English version is for reference only.


NETEC National Elevator Inspection and Testing Center

Add: 61 Jinguang Ave., Guangyang District, Langfang, Hebei 065000, P.R.China

Tel: +86 316 2311414, +86 316 2632627 Fax: +86 316 2057334

Email: netec@chinaelevator.org

[Http://www.netec-china.com](http://www.netec-china.com)

Name of product		Guide rail	Serial No. of sample	2Z2104-1232
Model of product		T75-1/B	Production date	2021-04
Applicant	Name	Suzhou Savera Shangwu Elevator Riding Systems Co., Ltd.		
	Address	Beishe Town, Wujiang District, Suzhou, Jiangsu		
Manufacturer	Name	Suzhou Savera Shangwu Elevator Riding Systems Co., Ltd.		
	Address	Beishe Town, Wujiang District, Suzhou, Jiangsu		
Receiving date	/ /	Sample No.	/	
Test date	2021-04-28~2021-04-29			
Test place	Suzhou Savera Shangwu Elevator Riding Systems Co., Ltd.			
Test condition	Ambient temperature: 24.5°C~25.2°C, relative humidity: 45%~50%			
Test basis	GB/T 22562—2008/ISO 7465:2007 Guide rails for lifts—T-type Applicant design drawing: SSW-D-I-75-1_A/1			
Test conclusion	<p>The test results of the guide rail comply with the requirements of the test basis.</p> <div style="text-align: right;">  <p>Issue date: 2021-05-13</p> </div>			

Reported by: 梁彦昌 Verified by: 金治勇 Issued by: 王衡

1. Main technical parameter and configuration of the sample

Material	Q235
Manufacturing process	Machined
Blade width	$10^{+0.1}_0$ mm
Guide rail height	62 ± 0.75 mm
Blade height	26^{+3}_0 mm
Guide rail width	78.5 ± 1.5 mm
Holes diameter	13mm
Guide height at the level of the machined surface for the location of the fishplate	61 ± 0.10 mm

2. Technical document examination

No.	Examination items	Examination results
1	Checking material	Comply with requirements
2	Checking design standard or design drawing	Comply with requirements

3. Test items and test results

No.	Test items	Test results
1	Guide rail length	5001mm
2	Guide rail width	78.67mm
3	Guide rail height	61.96mm
4	Blade width	10.4mm
5	Blade height	27.5mm
6	The thickness of bottom end of guide rail	8.08mm
7	The thickness of the bottom of the guide rail	6.22mm

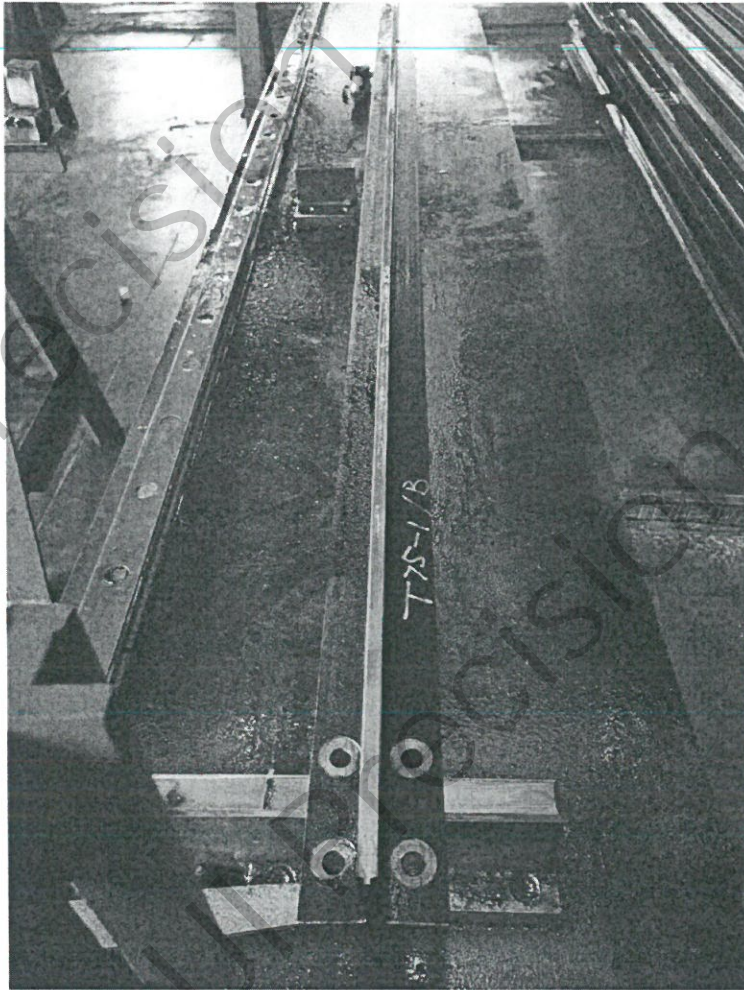
No.	Test items		Test results
8	Height from bottom processing surface to top surface of guide rail		61.06mm
9	Length of bottom machined surface		123.9mm
10	Dimensions of key and keyway	Width of the key	2.93mm
		Length of the key	3.05mm
		Width of the keyway	3.04mm
		Depth of the keyway	3.53mm
11	Dimensions of holes	Distance between the axes of the holes	42.11mm
		Distance between the axis of the farthest holes from the end of the guide rail and this end	90.13mm
		Distance between the axis of the nearest holes to the end of the guide rail and this end	30.07mm
12	Guide rail blade roughness	Longitudinal	Ra0.92um
		Transverse	Ra2.71um
13	Roughness of foot rear surface		Ra4.93um
14	Blade and surface for fishplate flatness at the guide rail ends		0.06mm
15	Blade position and symmetry		2mm
16	Blade flatness		0.2mm
17	Key and keyway symmetry A-B		0.06mm
18	Machined surface for fishplate perpendicularity		0.06mm
19	Key and keyway perpendicularity		0.04mm
20	Hole axis symmetry		0.2mm
21	Width of the connecting part of the foot to the blade symmetry		0.09mm
22	Foot symmetry		1.6mm
23	Side and top blade perpendicularity		0.06mm
24	Protection for special environment		/

国家电



中

5. Sample photo



FUJII Precision FUJII Precision FUJII Precision FUJII Precision FUJII Precision

